



# SLIMFOLD™

*Closet Systems*

## Steel Bifolds

# The ORIGINAL Pre-Finished Steel Bifold Door



Louver II

- Heavy-duty, long life bifold
- Easily installed—only a screwdriver required!
- Patented Slimfold® hat and hardware system pre-installed
  - Smooth and quiet operation
  - Breaks over center allowing maximum opening
  - Spring loaded guide rods for self-alignment
- Panel Colors: Bright White or Ivory
- Track: 5/8" Mill finish aluminum
- “Jump-proof” track hardware available—designed specifically for rental housing
- Optional Bottomless Track Bracket
- Limited lifetime warranty



Classic

Westchester

Lancaster

Regency

Flush

## DUNBARTON Door and Entry Systems

# SLIMFOLD™

## Prefinished Steel Bifold Doors

### Steel Bifold Specifications

**Short Form:** Wardrobe and closet doors, so specified to be Slimfold® prefinished metal folding doors manufactured by Slimfold® Products Division, meet or exceed Voluntary Product Standard PS38-70, as published by the U.S. Department of Commerce, National Bureau of Standards.

**Full Form:** Door panels and reinforcing stiffeners shall be 24-gauge cold rolled steel.

Alternate for coastal areas with high salt content atmosphere: A hot dipped coating of zinc-iron alloy (galvanized) is recommended. Also recommended for bathrooms, laundry rooms, HVAC areas or any high-humidity situation. Contact factory for proper re-painting instructions.

Door panels shall be accurately formed and reinforced with 4" wide stiffeners welded to backs and flanges of panels. Panels shall be hinged in pairs with a minimum of 10" (25.40cm) of piano-type hinges. Panels to be sound-deadened with corrugated fiberboard or absorbent, as option.

All mounting hardware shall be factory installed. Rods to be zinc plated cold rolled steel with yellow dichromate finish. Patented weight bearing pivot rods to be 9/16" (0.79cm) diameter, adjustable screw type, and securely held in position by nylon rod clamp assemblies. Guide rods and upper pivot rods shall be 1/4" (0.64cm) in diameter, spring loaded for easy self-alignment, and securely held in position by self-retaining nylon sleeves. Top and bottom tracks are 5/8" mill finish aluminum (.055). Pivot sockets and rubber track bumpers shall be adjustable to allow lateral alignment and be preset in the

track. Sockets are steel zinc plated and waxed. Doors to be supplied prefinished. Mill finish bottomless track bracket available as an option. Consists of one bracket, socket and mounting screws per two-panel unit. Alignment brackets included on four-panel units. Hardware packages consisting of knobs or pulls, screws, and felt discs to be supplied with each door.

Mirrors shall be high quality, double strength with mylar trimmed edges and shall fully cover the panel. They shall conform to Government Specification DD-M-00411 (b) and be securely mounted with double faced polyurethane tape, which shall also act as a shock absorbing cushion for the glass. Channels shall protect the top and bottom edges of the mirror.

All specifications are based on latest product information available at time of publication approval. We reserve the right to make changes at any time and without notice, in material specifications and styles.

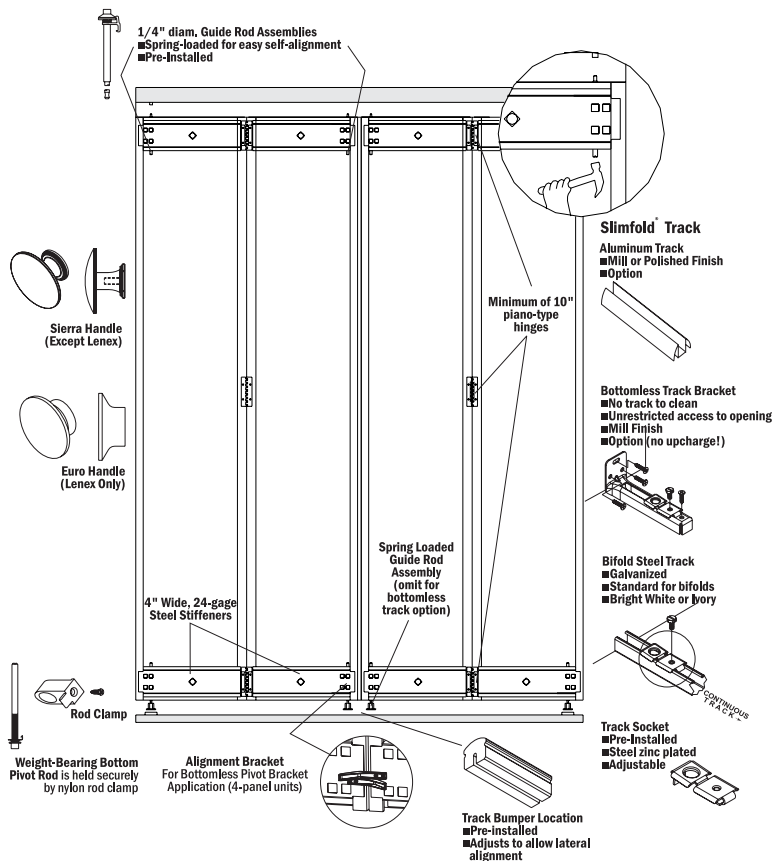
### Standard Door Sizes

| Two-Panel Units        |            |                    |                             |            |          | Four-Panel Units       |            |                    |                            |            |          |
|------------------------|------------|--------------------|-----------------------------|------------|----------|------------------------|------------|--------------------|----------------------------|------------|----------|
| Finished Opening Width | Door Width | Max. Opening Width | Finished Heights 6'8" Units | 7'6" Units | 8' Units | Finished Opening Width | Door Width | Max. Opening Width | Finished Height 6'8" Units | 7'6" Units | 8' Units |
| 1'6"                   | 17½"       | 18"                |                             |            |          | 3'0"                   | 35"        | 36"                |                            |            |          |
| 457mm                  | 445mm      | 470mm              |                             |            |          | 914mm                  | 889mm      | 914mm              |                            |            |          |
| 1'9"                   | 20½"       | 21"                |                             |            |          | 3'6"                   | 41"        | 42"                |                            |            |          |
| 533mm                  | 521mm      | 546mm              |                             |            |          | 1067mm                 | 1041mm     | 1067mm             |                            |            |          |
| 2'0"                   | 23½"       | 24"                |                             |            |          | 4'0"                   | 47"        | 48"                |                            |            |          |
| 610mm                  | 597mm      | 622mm              |                             |            |          | 1219mm                 | 1194mm     | 1219mm             |                            |            |          |
| 2'3"                   | 26½"       | 27"                | 80½"                        | 90"        | 96"      | 4'6"                   | 53"        | 54"                | 80½"                       | 90"        | 96"      |
| 686mm                  | 673mm      | 699mm              | 2045mm                      | 2286mm     | 2438mm   | 1372mm                 | 1346mm     | 1372mm             | 2045mm                     | 2286mm     | 2438mm   |
| 2'6"                   | 29½"       | 30"                |                             |            |          | 5'0"                   | 59"        | 60"                |                            |            |          |
| 762mm                  | 749mm      | 775mm              |                             |            |          | 1524mm                 | 1499mm     | 1524mm             |                            |            |          |
| 2'9"                   | 32½"       | 33"                |                             |            |          | 5'6"                   | 65"        | 66"                |                            |            |          |
| 838mm                  | 826mm      | 851mm              |                             |            |          | 1676mm                 | 1651mm     | 1676mm             |                            |            |          |
| 3'0"                   | 35½"       | 36"                |                             |            |          | 6'0"                   | 71"        | 72"                |                            |            |          |
| 914mm                  | 902mm      | 927mm              |                             |            |          | 1829mm                 | 1803mm     | 1829mm             |                            |            |          |

Finished Opening Width Tolerance +¼" / -0"

Non-standard sizes available. Check with factory for sizes and availability.

Regency not offered in 1'6" or 1'9" widths; offered in 6'8" heights only.



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