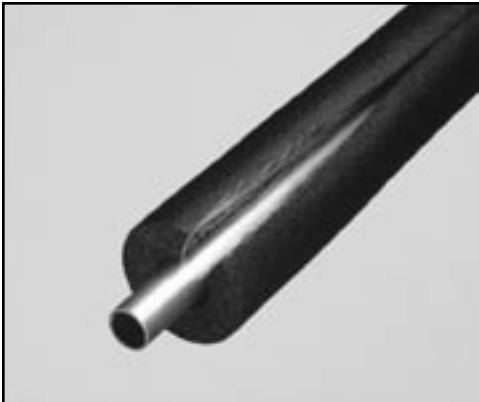
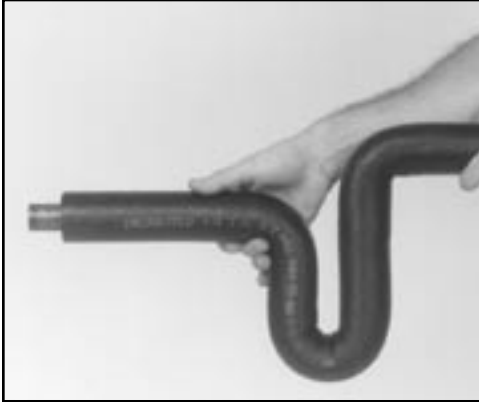




- Thermal Conductivity
- Water Vapor Transmission
- Combustion Properties

Made in America

*The Recognized Leader in Engineered Polymer Foam Insulation Technology™*



**IMCOLOCK:** Supplied with PSA closure system

**ARCTICTHERM:** White; same features as Imcolock

### Features & Benefits

- Meets requirements of ASTM C 1427
- Water vapor transmission rate of 0.0 perm-in
- Working temperature range of -330°F to +210°F
- Flame spread rating of not greater than 25 and a smoke density rating of not greater than 50 when tested in accordance with ASTM E 84
- Broad range of chemical resistance
- Non-porous, fiber free and resistant to mold growth
- Halogen free — non-corrosive to piping
- Can be directly buried underground (please consult a sales representative for proper applications)

### Flame and Smoke Rating

All IMCOA polyolefin insulation products through 1" thickness meet ASTM E 84 flame spread rating of not greater than 25, and smoke developed rating of not greater than 50. IMCOA polyolefin insulation products are acceptable for use in duct/plenum applications meeting the requirements of NFPA 90A.

### Applications

- Chilled water systems
- Halogen refrigeration systems
- Ammonia refrigeration systems
- Glycol refrigeration systems
- Humidifier piping
- Plenums and air ducts
- Condensate drain lines
- Residential hot & cold water
- Underground piping
- Tanks and vessels
- Cryogenic systems

IMCOLOCK and ARCTICTHERM are produced in 6 foot lengths in the following sizes:

| Nominal Wall Thickness | Pipe Size     | Pipe Type   |
|------------------------|---------------|-------------|
| 3/8", 1/2", 3/4", & 1" | 3/8" - 4-1/2" | IMCOLOCK    |
| 3/8", 1/2", 3/4", & 1" | 3/8" - 4-1/2" | ARCTICTHERM |

\* For high abuse areas, a protective jacketing (PVC) should be used. Coatings do not adhere well to polyolefin insulation.

## Technical Data

IMCOLOCK and ARCTICTHERM are closed-cell polyolefin insulation products that answer the demands and problems of modern plumbing, HVAC, and refrigeration applications. Meets requirements of ASTM C 1427. Should additional information on these or other products be needed, please call or fax your inquiry to the numbers listed below.

| Physical Characteristics          | Units                         | Properties          | Testing Methods              |
|-----------------------------------|-------------------------------|---------------------|------------------------------|
| Maximum Operating Temperature     | °F                            | 210                 | ASTM C 411                   |
| Minimum Operating Temperature     | °F                            | -330                |                              |
| Color                             |                               | Black/White         |                              |
| Density                           | lbs/ft <sup>3</sup>           | 1.5                 | ASTM D 1622, ASTM D 3575     |
| Water Vapor Permeability          | Perm-in                       | 0.0                 | ASTM E 96                    |
| Water Absorption                  | % by Vol.                     | 0.0                 | ASTM C 209                   |
| Linear Shrinkage @ 200°F          | %                             | less than 4.0       | ASTM C 1427                  |
| Mold Growth/Humidity; Air Erosion |                               | None                | UL 181, Sections 12 & 17     |
| Flame Spread (up to 1" wall)      |                               | not greater than 25 | ASTM E 84 CAN/ULC-S102.2-M88 |
| Smoke Density (up to 1" wall)     |                               | not greater than 50 | ASTM E 84 CAN/ULC-S102.2-M88 |
| Thermal Conductivity @ 75°F       | Btu-in/hr-ft <sup>2</sup> -°F | 0.25                | ASTM C 177, ASTM C 518       |

Specification Compliance ASTM C 1427, NFPA 90 A/B.

- Factory Mutual Research Corporation, Approved and Listed in Approval Guide
- New York City Department of Buildings, MEA #363-95-M
- City of Los Angeles, General Approval, Research Report RR 8316
- Dade County, Florida, Product Control Approved, Acceptance No. 95-1215.08

### Pipe "R" Values per square foot

| Pipe O.D. or Nominal Insulation I.D. |        | R Value<br>3/8" (10 mm) Wall | R Value<br>1/2" (13 mm) Wall | R Value<br>3/4" (19 mm) Wall | R Value<br>1" (25 mm) Wall |
|--------------------------------------|--------|------------------------------|------------------------------|------------------------------|----------------------------|
| 3/8"                                 | 10 mm  | 2.5                          | 3.6                          | 6.0                          | 8.8                        |
| 1/2"                                 | 13 mm  | 2.3                          | 3.3                          | 5.5                          | 8.0                        |
| 5/8"                                 | 16 mm  | 2.2                          | 3.1                          | 5.2                          | 7.5                        |
| 3/4"                                 | 19 mm  | 2.1                          | 3.0                          | 4.9                          | 7.1                        |
| 7/8"                                 | 22 mm  | 2.0                          | 2.9                          | 4.7                          | 6.8                        |
| 1-1/8"                               | 29 mm  | 1.9                          | 2.7                          | 4.4                          | 6.5                        |
| 1-3/8"                               | 35 mm  | 1.9                          | 2.6                          | 4.2                          | 6.1                        |
| 1-5/8"                               | 41 mm  | 1.8                          | 2.5                          | 4.1                          | 5.8                        |
| 2"                                   | 50 mm  | 1.8                          | 2.4                          | 3.9                          | 5.5                        |
| 2-1/8"                               | 54 mm  | 1.7                          | 2.4                          | 3.9                          | 5.5                        |
| 2-3/8"                               | 60 mm  | 1.7                          | 2.4                          | 3.8                          | 5.3                        |
| 2-5/8"                               | 67 mm  | 1.7                          | 2.3                          | 3.7                          | 5.2                        |
| 2-7/8"                               | 72 mm  | 1.7                          | 2.3                          | 3.7                          | 5.1                        |
| 3-1/8"                               | 79 mm  | 1.7                          | 2.3                          | 3.6                          | 5.1                        |
| 3-1/2"                               | 89 mm  | 1.7                          | 2.3                          | 3.6                          | 5.0                        |
| 3-5/8"                               | 92 mm  | 1.6                          | 2.3                          | 3.5                          | 4.9                        |
| 4-1/8"                               | 105 mm | 1.6                          | 2.2                          | 3.5                          | 4.8                        |
| 4-1/2"                               | 115 mm | 1.6                          | 2.2                          | 3.5                          | 4.8                        |

Note: "R" factors were calculated using a K factor of .250 (75°F, 24°C mean temp.) and nominal wall thickness in each case. Lower operating temperatures will result in improved R values. Contact Technical Services for specific recommendations.



Nomaco K-Flex • 100 Nomaco Drive • Youngsville, NC 27596 • ph 800-765-6475 • fax 800-765-6471 • www.nomacokflex.com

©October 2004 Nomaco K-Flex. Nomaco K-Flex, Arctitherm and Imcoa are registered trademarks of Nomaco K-Flex.

I-TD-1004